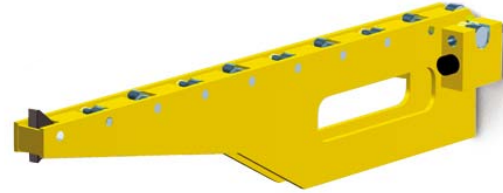


# Die Change Consoles (removable)

KA / KAS

## Application area

- The die consoles are used in pairs on the press bed
- It is possible to use one pair of die change consoles for die change on several presses if these presses are provided with fixing hooks



## Mode of operation

- The consoles are supported against the press bed or by means of support legs.
- Fixing of the consoles is made by hooks.
- The die is loaded onto the consoles outside the press by a forklift or a crane and then pushed onto the press bed.

## Description

The consoles can be removed to clear the working area in front of the press. The consoles with support legs (type KAS) are adjustable in height within a range of +/- 15 mm. The standard design is provided with a fixed end stop to prevent the die from falling (tilting end stops available on request.)

## Advantages

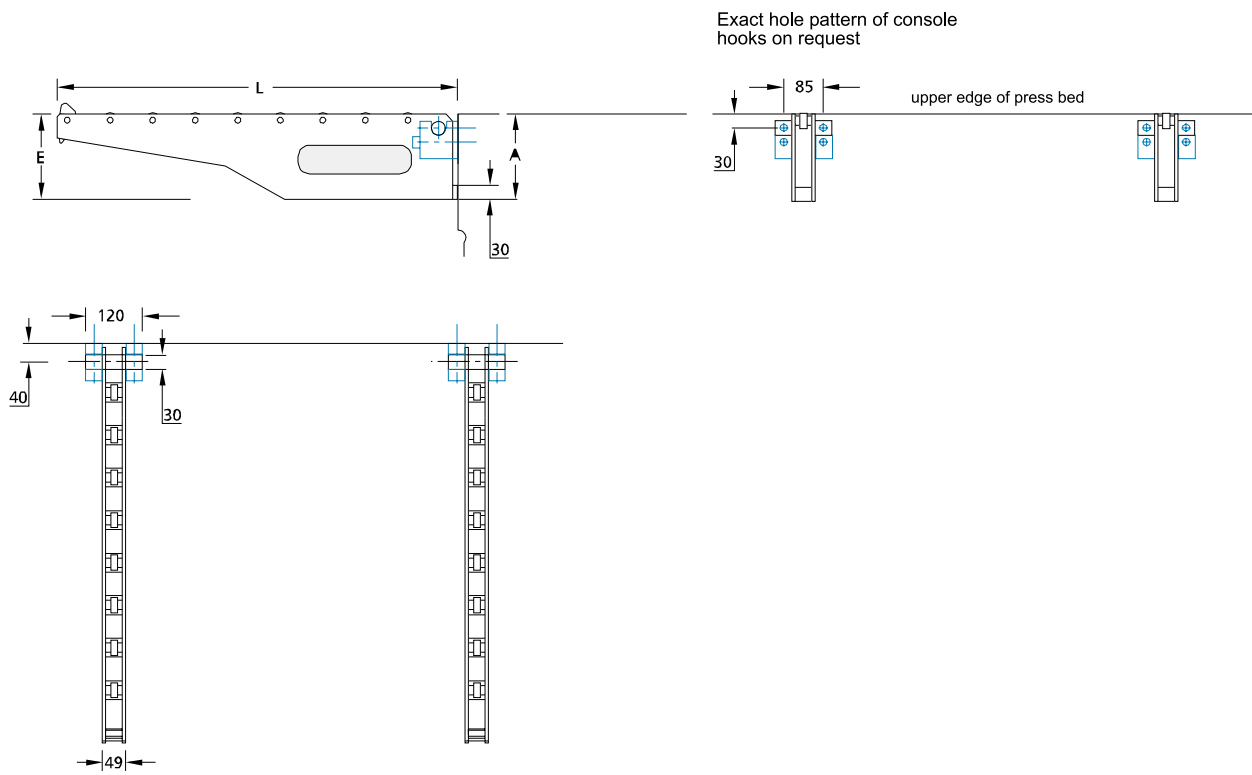
- Fixed end stops prevent dies from falling
- Universally applicable due to screwable hooks

## Overview of available models: Removable consoles type KA/KAS

Load capacity Pair Consoles Length	5 kN	10 kN	20 kN	30 kN	40 kN	60 kN	100 kN
500 mm	KA 05-500	KA 10-500	KA 20-500	KA 30-500			
800 mm	KA 05-800	KA 10-800	KA 20-800	KA 30-800			
1000 mm	KA 05-1000	KA 10-1000	KA 20-1000 KAS 20-1000	KA 30-1000	KAS 40-1000		
1250 mm			KAS 20-1250		KAS 40-1250	KAS 60-1250	KAS 100-1250
1600 mm			KAS 20-1600		KAS 40-1600	KAS 60-1600	KAS 100-1600
2000 mm						KAS 60-2000	KAS 100-2000

# Die Change Consoles (removable)

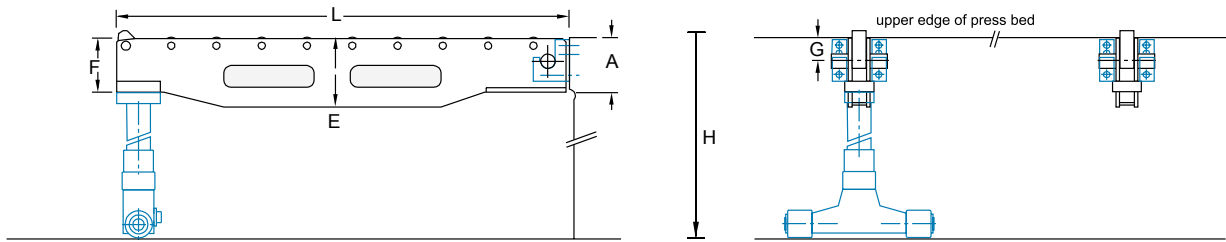
KA / KAS



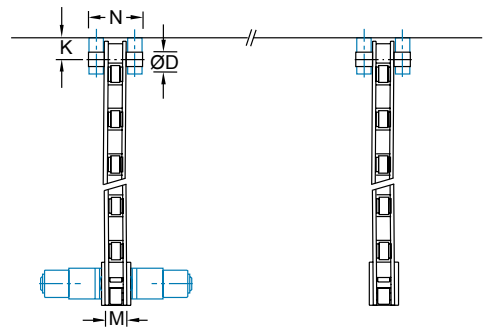
Type	A	L	E
KA 05-500	120	500	120
KA 05-800	120	800	120
KA 05-1000	150	1000	150
KA 10-500	150	500	150
KA 10-800	175	800	175
KA 10-1000	250	1000	250
KA 20-500	175	500	175
KA 20-800	250	800	250
KA 20-1000	300	1000	300
KA 30-500	250	500	250
KA 05-800	375	800	375
KA 30-1000	450	1000	450

# Die Change Consoles (removable)

KA / KAS



Exact drill pattern of fixing hooks on enquiry



\* Please indicate actual dimension on the press  
Adjusting range +/- 15 mm

Type	A	L	E	F	G	Ø D	H *	K	M	N
KAS 20-1000	110	1000	150	130	30	30		40	49	120
KAS 20-1250	110	1250	180	130	30	30		40	49	120
KAS 20-1600	110	1600	205	130	30	30		40	49	120
KAS 40-1000	110	1600	180	130	30	30		40	49	120
KAS 40-1250	110	1250	205	130	30	30		40	49	120
KAS 40-1600	110	1600	225	130	30	30		40	49	120
KAS 60-1250	150	1250	190	150	65	40		60	60	155
KAS 60-1600	150	1600	225	150	65	40		60	60	155
KAS 60-2000	150	2000	250	150	65	40		60	60	155
KAS 100-1250	150	1250	250	150	65	40		60	60	155
KAS 100-1600	150	1600	280	150	65	40		60	60	155
KAS 100-2000	150	2000	320	150	65	40		60	60	155